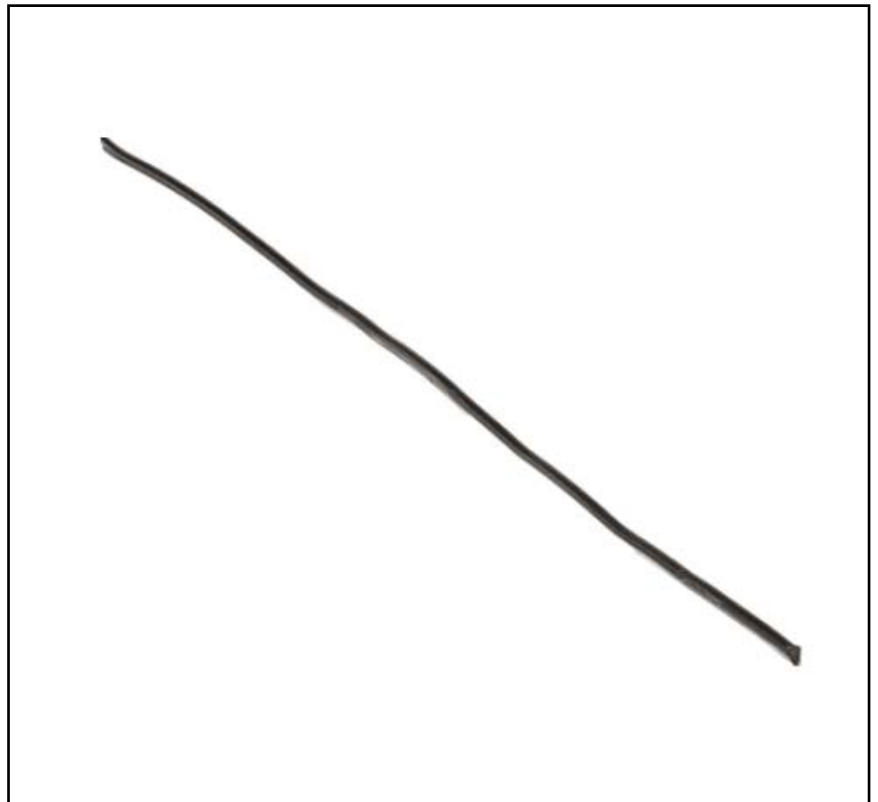


## FEATURES

- Versatile solder wire that is suitable for a wide range of soldering tasks
- Typical temperature of soldering iron tip for use with this solder is 360-400°C
- Melting point is 217-219°C
- Flux content 3.3%

# RS PRO 0.81mm Wire Lead Free Solder, +228°C Melting Point

RS Stock No.: 800-7677



RS Professionally Approved Products bring to you professional quality parts across all product categories. Our product range has been tested by engineers and provides a comparable quality to the leading brands without paying a premium price.

### Product Description

From the trusted RS PRO brand, this solder wire is a resin-based, SAC305 lead-free solder wire that utilises a synthetically refined resin and effective activator package. The flux formulation of this solder wire is ideal for wetting common Printed Circuit Boards (PCBs) and any components as it leaves behind a clear residue that can be easily removed with dry brushing for a cleaner look or safely left on the PCB after soldering.

- [800-7677](#) is a 0.8mm 250g lead-free solder supplied on a reel
- [800-7668](#) is a 1.2mm 250g lead-free solder supplied on a reel
- [800-7664](#) is a 1.0mm 250g lead-free solder supplied on a reel
- [800-7630](#) is a 1.0mm 500g lead-free solder supplied on a reel
- [800-7636](#) is a 0.25mm 250g lead-free solder supplied on a reel
- [818-3204](#) is a 0.8mm lead-free solder supplied in a 4m handy pack

### General Specifications

<b>Product Form</b>	Wire
<b>Melting Point</b>	228°C
<b>Percent Tin</b>	99.5%
<b>Flux Type</b>	Rosin Based
<b>Flux Content Percent</b>	3.3%
<b>Percent Copper</b>	0.5%
<b>Applications</b>	In securing electrical components to integrated circuit boards, moulded to secure components in place in solder joints, can also be used for light brazing, in repair, prototyping and production

### Mechanical Specifications

<b>Wire Diameter</b>	0.81mm
<b>Product Weight</b>	250g

### Operation Environment Specifications

<b>Soldering Iron Tip Temperature</b>	360°C to 400°C
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Approvals

Standards Met	J-STD 004
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